

FICHE TECHNIQUE

MRO INDUSTRIAL ENAMEL



A superior industrial spray paint formulated for maintenance operations where maximum performance is required. This high solids paint does not run or sag, and gives twice the coverage of conventional spray paints. Can be applied to bare metal, but for maximum protection, use our MRO Red Iron Oxide Primer (620-1407) or Light Gray Primer (620-1431). Resists oil, gas, heat, and sunlight.

Suggested Uses:

Wood and metal
Home
Industrial
Marine
Construction

Packaging:

Cans per case	6
Shipping weight per case	9 lbs.
Container	20 fluid ounce can
Label weight	16 ounces (454 grams)
Shipping Classification	limited quantity, UN 1950
Hazard Class	2.1

Properties:

Coverage	Up to 18 square feet
Cleanup	Paint or lacquer thinner
Flash point	4F
Specific Gravity	0.82
Solids Content	Glosses: 33% Flats: 35%, Metallics: 23%
MIR value	Glosses: 0.85, cannot exceed 0.95 Flats: 0.74, cannot exceed 0.80 Metallics: 1.13, cannot exceed 1.25
HAPs content	Glosses: 13% Flats: 11%, Metallics: 37%
Storage Temperature	40-100F
Application Temperature	50-90F
Gasoline Resistance	Yes
Heat Resistance	300 F
Resin System	Chain Stopped alkyd (#620-1411 is lacquer)
Shelf life	Guaranteed for 2 years
Food contact rating	Category 21: Acceptable

Dry Time*:

To touch	30 minutes
To recoat	Before 1 hour or after 48 hours
Hard Cure	2-3 days

*At 72F, 50% humidity,
1.5 mil thickness

**Curing/Recoat time is extended with
multiple coats and excessively thick
coats**

Gloss*: High Gloss, >80
Flat, <15

*as measured on a 60 degree gloss
meter

Available Colors:

Part #	Description	UPC Code	Part #	Description	UPC Code
620-1411	Aluminum	043281006996	620-1433	Flat Black	043281006804
620-1412	Flat White	043281006705	620-1435	Tan	043281007382
620-1413	Gloss White	043281006712	620-1436	JL Orange	043281008631
620-1415	Gloss Black	043281006729	620-1437	SB Green	043281008648
620-1416	ANSI 61 Gray	043281006736	620-1439	Semi-gloss Black	043281011105
620-1417	ANSI 49 Dark Gray	043281006743	620-1441	IHC Red	043281008655
620-1418	ANSI 70 Light Gray	043281006750	620-1443	New Equipment Yellow	043281006811
620-1419	Safety Yellow	043281006767	620-1446	Ryder Yellow	043281006835
620-1423	Safety Red	043281006774	620-1447	Cummins Beige	043281006842
620-1425	Light Blue	043281007368	620-1448	Cascade Green	043281006859
620-1426	Deep Blue	043281007375	620-1449	Dark Green	043281007399
620-1427	Safety Blue	043281006781	620-1450	Omaha Orange	043281006866
620-1430	Lift Blue	043281008617	620-1451	Safety Orange	043281006873
620-1432	SJ Orange	043281008624	620-1452	Safety Green	043281006880